



PUBLIC AUCTION



MAJOR TOOL MANUFACTURER CNC FACILITY

FEATURING: Whirling Machines, CNC Tool & Cutter Grinders, CNC Internal Grinder, Programmable Centerless Grinder, CNC Turning Centers, CNC Vertical Machining Center, Programmable Rotary Index Machine, Automatic Screw Machines, Programmable Straightening Press, Auger Bit Equipment, Heat Treat Equipment, Parts Washer, Black Oxide Equipment, Coolant Filter System, Welding Lathes, Robots, Inspection Equipment, Toolroom Equipment, Material Handling Equipment, Vertical Storage Systems, Air Compressors, Factory Equipment, Office Furniture & Much More...

ONLINE ONLY WEBCAST AUCTION: Wednesday, November 18 at 10:00am CT

INSPECTION: Tuesday, November 17, By Appointment Only, PPE Required

INSPECTION LOCATION: 1222 Research Parkway, Rockford, IL 61109



3 Available

Leistritz CNC Whirler, Mdl. PW160



7 CNC Lathes

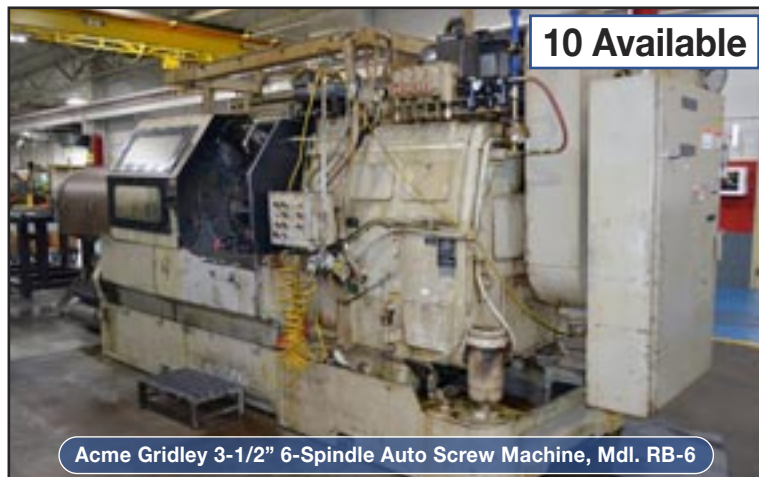
Live Tooling

Okuma CNC Lathe Impact, Mdl. LU15-M



1 of 4 Grinders

Anca 5-Axis CNC Grinder, Mdl. TGX



10 Available

Acme Gridley 3-1/2" 6-Spindle Auto Screw Machine, Mdl. RB-6

BID ONLINE ONLY VIA: [BidSpotter.com](https://www.bidspotter.com)



224.927.5320 [pplauctions.com](https://www.pplauctions.com)



513.738.3311 [myronbowling.com](https://www.myronbowling.com)

WHIRLING MACHINES

(3) Leistriz CNC Whirlers, Mdl. PW16011000, PW160 & PW1601-100, S/Ns 7755065 (1997), 77654581E (2000) & 7755060 (1997), Load/Unload Robot, w/Parts Pool, Rotary Machining Head, (2) O.D. Cutting Heads, Tailstock, Chip Conveyor, Siemens Sinumerik CNC Control

CNC TOOL & CUTTER GRINDERS

Walter Helitronic Mini Power 5-Axis CNC Tool Grinder, Mdl. HMC500, S/N 653136 (2001), Loading Robot, Power Grinding & Work Heads, Coolant, Fire Suppression System, Walter HMC Control

Anca 5-Axis CNC Tool & Cutter Grinder, Mdl. TGX, S/N 323351 (1998), (2) 13" x 21" Pallets, w/Changer, Universal Work Head, Power Grinding Spindle, Coolant, Anca CNC Control

CNC INTERNAL GRINDER

ITM CNC Universal Internal Grinder, Mdl. UFGG2, S/N 859508, Motor Driven Work Head & Grinding Head, Coolant, GE Fanuc Powermate & GE Fanuc Series 15-M Controls, Mist Collector

PROGRAMMABLE CENTERLESS GRINDER

Cincinnati Programmable Centerless Grinder, Mdl. 340-20, S/N 6M3HCD5F-6, Thrufeed, Power Grinding & Regulating Wheel Dressers, Loader, Coolant, PLC Control

3 Available



Leistriz CNC Whirler, Mdl. PW160



Walter Helitronic Mini Power 5-Axis CNC Tool Grinder, Mdl. HMC500



Anca 5-Axis CNC Tool & Cutter Grinder, Mdl. TGX



ITM CNC Universal Internal Grinder, Mdl. UFGG2



Cincinnati Programmable Centerless Grinder, Mdl. 340-20

CNC VERTICAL MACHINING CENTER

Okuma & Howa CNC Vertical Machining Center, Mdl. Millac 511V, S/N 5036, 22" x 49" Work Table, 30 Position ATC, Midaco Auto Door System, Coolant, Chip Conveyor, Fanuc 18-M Control



Okuma CNC Vertical Machining Center, Mdl. Millac 511V

CNC TURNING CENTERS

Okuma CNC Turning Center, Mdl. Impact LU15-M, S/N 1788, Collet, 12 Position Top Live Tooling & 8 Position Lower Turrets, Hydraulic Tailstock, Parts Catcher, FMB Turbo Magazine Bar Feed, Mdl. 4000/1700 LMS, S/N 2-200561, Okuma OSP-U100L

Okuma CNC Turning Center, Mdl. LT10-M, S/N 0127, Collet Nose, Sub-Spindle, w/LNS Blaze Air Programmable Unloader, 12 Position Live Tool Top & Bottom Turrets, lemca Magazine Bar Feed, Mdl. TS560/53/F, S/N 99073014, Okuma OSP 7000L Control

Okuma CNC Turning Center, Mdl. LT10-M, S/N 0398, Collet Nose, Sub-Spindle, w/LNS Blaze Air Programmable Unloader, 12 Position Live Tool Top & Bottom Turrets, lemca Magazine Bar Feed, Mdl. TS560F, S/N 0200245__002, Okuma OSP U100L Control

Okuma CNC Turning Center, Mdl. LT10-M, S/N 0194, Collet Nose, Sub-Spindle, w/LNS Blaze Air Programmable Unloader, 12 Position Live Tool Top & Bottom Turrets, lemca Magazine Bar Feed, Mdl. TS560/53/F, S/N 98092165, Okuma OSP U100L Control

Miyano CNC Turning Center, Mdl. BNC-34C, S/N BN32177C, 34mm, Collet, 6-Position Turret, Tailstock, Coolant, FMB-Turbo Magazine Bar Feed, Mdl. 4000/1700 LMS, S/N 2-200559, Fanuc O-T Control

Daewoo CNC Turning Center, Mdl. Puma 200C, S/N PM200611, 8" 3-Jaw Chuck, Tool Eye, 12 Position Turret, Tailstock, Parts Catcher, Chip Conveyor, SMW Space Saver 2100 Magazine Bar Feed, Fanuc 18-T Control

Miyano CNC Turning Center, Mdl. JNC-45, S/N JN450516, 8" 3-Jaw Chuck, 8-Position Turret, Tailstock, Coolant, Chip Conveyor, Fanuc O-T Control

LNS Power Bar Chamfer Machine, Mdl. PB80, S/N 0301 (1996)

Large Assortment of Turning Center Tooling



Miyano CNC Turning Center, Mdl. BNC-34C



Live Tooling

Okuma CNC Turning Center, Mdl. Impact LU15-M



3 Available

Okuma CNC Turning Center, Mdl. LT10-M



Live Tooling

Daewoo CNC Turning Center, Mdl. Puma 200C



LNS Power Bar Chamfer Machine, Mdl. PB80

PROGRAMMABLE ROTARY INDEX MACHINE

R.A.K. Rehnberg Programmable Rotary Indexing Machine, w/(3) Horizontal Mill Heads, Load/Unload Station, Allen Bradley Panelview Plus 100 PLC

AUTOMATIC SCREW MACHINES

Acme Gridley 3-1/2" 6-Spindle Automatic Screw Machine, Mdl. RB-6, S/N 94852, Front/Rear/(3) Overhead Slides, Turret, w/Tool Holders, Feed Reel, w/Stand, Coolant

(2) Acme Gridley 2-5/8" 6-Spindle Automatic Screw Machines, Mdl. RB-6, S/Ns 84964-A, 84935-A, Front/Rear/(4) Overhead Slides, Turret, w/Tool Holders, Coolant, Stock Reel, w/Stand

(2) Acme Gridley 2" 6-Spindle Automatic Screw Machines, Mdl. RB-6, S/Ns 40525-A, 40513-A, Front/Rear/(4) Overhead Slides, Turret, w/Tool Holders, Coolant, Stock Reel, w/Stand

(3) Greenlee 2" 6-Spindle Automatic Screw Machines, S/Ns N/A, Front/Rear/(4) Overhead Slides, Turret, w/Tool Holders, Feed Reel, w/Stand

(2) Greenlee 1-5/8" 6-Spindle Automatic Screw Machines, S/N N/A, Front/Rear/(4) Overhead Slides, Turret, w/Tool Holders, Feed Reel, w/Stand, Safety Screen

(5) Assorted Screw Machine Bar Storage/Feed Tables

Large Assortment of Screw Machine Tooling & Accessories



R.A.K. Rehnberg Programmable Rotary Indexing

5 Available from 2"-3.5"



Acme Gridley 3-1/2" 6-Spindle Automatic Screw Machine, Mdl. RB-6

5 Available from 1-5/8"-2"



Greenlee 2" 6-Spindle Automatic Screw Machine

PROGRAMMABLE STRAIGHTENING PRESS

Eitel H-Frame Automatic Programmable Straightening Press, Mdl. AUS-6, S/N 26074 (2006), 23.5" Between Housings, Allen Bradley Panelview Plus 1500 & Quass CiS.01 Controls, Custom Rotary Bit Balancer Table

2006



Eitel H-Frame Automatic Programmable Straightening Press, Mdl. AUS-6

AUGER BIT EQUIPMENT

Custom Programmable Auger Bit Back-Off Grinder, w/Loader, Hammond Belt Gridding Head, Conveyors, Allen Bradley Panelview Plus 1000 PLC

Radyne FlexiTune Auger Bit Programmable Induction Hardener, Auto Feed, Programmable Induction Head, Power Cooling Conveyor, Allen Bradley Panelview Plus 600 PLC



Radyne FlexiTune Auger Bit

HEAT TREAT EQUIPMENT

BeaverMatic Electric Tempering Furnace, Mdl. 24/108-24 E1T3T3, S/N 498-74/1, 21" x 33" Basket, 1400° Max. Temperature, 2600 Lb. Gross, Controls

BeaverMatic Parts Washer, Mdl. 66-26-ESDW, S/N 30046/1, 180°F Max. Temperature, 750 Lb. Load

(2) Abar Ipsen Electric Heat Treat Furnaces, Mdl. T-4-ESR & T-5-ESR, S/Ns SO60115, 59506, 21" x 33" Basket Size, Power Door, Rear Oil Quench, Solid State Controls, (1), w/Chart Reorder, (1), w/Honeywell Solid State Control

Abar Ipsen Electric Tempering Furnace, Mdl. DL-1-4/5, S/N 60028, 21" x 33" Basket, Solid State Controls, Chart Recorder

Abar Ipsen Electric Tempering Furnace, Mdl. DL-1-5E, S/N 59507, 21" x 33" Basket, Solid State Controls, Chart Recorder

Abar Ipsen Endothermic Gas Generator, Mdl. C-1000-G, S/N 59508, Super Systems Inc. DPC 2530 Pump

Abar Ipsen Parts Washer, Mdl. WRD-5-E, S/N 60178, Power Doors

Abar Ipsen Track Mounted Power Furnace Loader, S/N 59509

Twin Cart Roller Conveyor Deck Manual Track Mounted Oven Load Carts

Lindberg Temprite Bench Top Heat Treat Oven

(50+) 21" x 32" Alloy Heat Treat Baskets

Wisconsin Oven Corp. 1250° Electric Draw Furnace, Mdl. SBD-448-12E, S/N 032049208, 20" x 32" Baskets, Power Door, Conveyor, w/Basket Extractor, Nitrogen Atmosphere

Lindberg Steam HOMO Furnace, Mdl. 09550-484V, S/N 929209-L (1992), 72" Dia. Pot, Power Cover Lift, w/Bryan Gas Fired Steam Boiler, Control Panel, w/Chart Recorder

2 Available



Abar Ipsen Electric Heat Treat Furnace



Abar Ipsen Endothermic Gas Generator

3 Parts Washers Available



Abar Ipsen Parts Washer

PARTS WASHER

Better Engineering Rotary Parts Washer, Mdl. F3000-P, S/N 11811

BLACK OXIDE EQUIPMENT

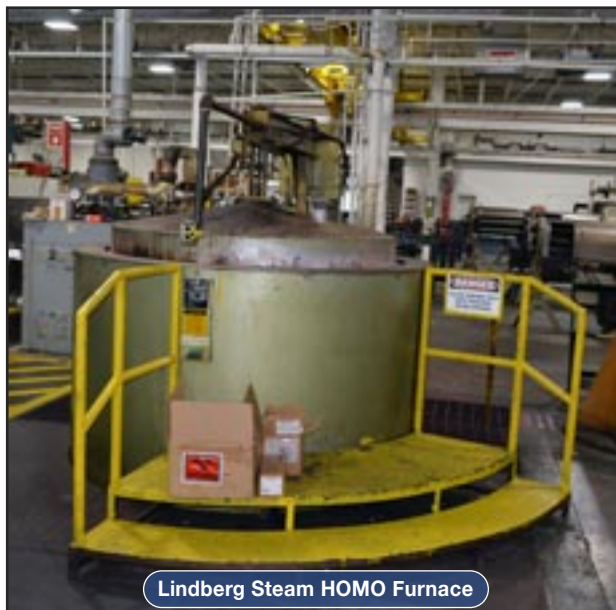
10-Tank Black Oxide Dip Finishing System, w/(2) 20" x 24" x 12" Deep Stainless Steel Dip Baskets, Heaters, Diaphragm Pumps, Pneumatic Chain Hoist, w/Trolley

(3) Pneumatic Rotation 18" x 18" Dia. Stainless Steel Dip Baskets

(2) 18" x 18" Dia. Plastic Dip Baskets



Wisconsin Oven 1250° Elect. Draw Furnace



Lindberg Steam HOMO Furnace



Sweco 60" Dia. Vibratory Finishing Bowl



Filter Technology Central Coolant Filter System



4 Available

Welding Lathes



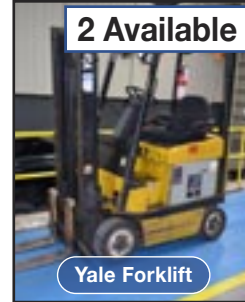
2007

Kaeser Rotary Air Compressor



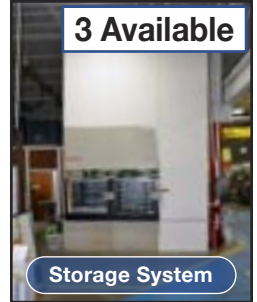
2015

Kuka 5-Axis Robot



2 Available

Yale Forklift



3 Available

Storage System

COOLANT FILTER SYSTEM

Filter Technology Central Coolant Filter System, w/Dual Filters, Holding Tanks, Pumps, Refrigerated & Ambient Chillers, PLC Controls

WELDING LATHES

(4) Process Welding Systems Programmable Bench Top Welding Lathes, w/6" 3-Jaw Power Chuck, Thermal Arc Professional Ultima 150 DC Inverter Plasma Welder, PLC Controls

ROBOTS

Kuka 5-Axis Robot, Type KR-C4-NA, S/N 11031967 (2015), w/Accessories, Teaching Pendant (New - Never Installed)

Rethink Robotics Sawyer 5-Axis Portable Pedestal Mount Robot

TOOLROOM EQUIPMENT

Kearney & Trecker Horizontal Mill, Mdl. 5-15, S/N 5478151, 15" x 68" Work Table, Double Round Overarms, Arbor, w/Supports, Coolant

Supermax Variable Speed Vertical Mill, Mdl. YCM16-VS, S/N 0123586, 9" x 29" Power Feed Table, Programmable 3-Axis DRO, Power Draw Bar

Bridgeport 1 HP Vertical Mill, S/N 22881, 9" x 48" Power Feed Work Table, Power Draw Bar

Rockford 19" x 60" Geared Head Engine Lathe, S/N N/A, Chuck, Carriage, Threading, Tailstock, Collet Nose

KBC 9" x 18" Bench Top Engine Lathe

Gallmeyer & Livingston Grand Rapids 6" x 18" Hydraulic Surface Grinder, Mdl. 353, S/N 353271

Reid Rollerway 6" x 18" Hand Feed Surface Grinder, Mdl. 618HR, S/N 30199FC, Walker 6" x 18" Permanent Magnetic Chuck

Norton 6" x 18" Plain Cylindrical Grinder, S/N N01420, Power Work & Wheel Heads, Coolant

Miles Portable 2-Ton Vertical Hydraulic Broach, Mdl. MBLD4-18-150R, S/N 920506, 18" Stroke, 6.5" x 7.5" Work Table, EZ Series AVG Control

Universal Broach Vertical Hydraulic Broach, Mdl. U3-24-60, S/N 83215

DoAll 16" Job Selector Vertical Band Saw, Mdl. ML, S/N 4712624, w/Welder

DoAll 9" x 16" Horizontal Band Saw, Mdl. 6C-916M, S/N 527-051826, Power Clamp & Blade Feed, Coolant

Clausing Variable Speed & Walker Turner 20" 4-Head Production Drills, on 18" x 104" Oil Groove Table

(2) Wilton 20" Variable Speed Drill Presses

Walker Turner 20" Drill Press

Wilton 15" Variable Speed Drill Press

FACTORY EQUIPMENT

Factory Equipment including: (50) Assorted Pallet Jacks, Bench Scales, Shop Carts, Metro Racks, Plastic Parts Tubs, Safety Cans, Self Dumping Hoppers, Floor Fans, Mop Buckets, Stacking Steel Tote Pans, Wire, Tubing, Safety Equipment, Lifting Equipment, Shop Vacs, Spooled Wire, Diaphragm Pumps, Steel Bound Wood Skids, Safety Stairways, Benches, Bench Vises, Shop Stools, Assorted Step Ladders

MATERIAL HANDLING EQUIPMENT

Yale 3,000 Lb. Electric Forklift, Mdl. ERC030AFN365V084, S/N A814V03515V, Solid Tires, Overhead Guard, 131" Lift of 2-Stage Mast

Hyster 2,400 Lb. Electric Forklift, Mdl. J35XMT2, S/N H160N0240BY, Solid Tires, Overhead Guard, 131" Lift of 2-Stage Mast

Skyjack 500 Lb. (Est.) Electric Manlift, 26" x 75" Platform, w/Extension

2-Ton 360° Free Standing Jib, w/Electric Chain Hoist

Abell-Howe 1/2-Ton 360° Free Standing Jib, w/Electric Chain Hoist

1,000 Lb. 360° Free Standing Jib, w/Electric Chain Hoist

Gorbel Force 150 Lb. Easy Arm Load Lift Assist

(3) 10' 4-Tier Double-Side Rolling Shelf Bar Stock Storage Racks

(3) Lyon 8' Adjustable 3-Tier Cantilever Material Storage Racks

Infrapak Rotary Pallet Stretch Wrapper, 50" x 50" Platform

(7) 60" 4-Wheel Bar Stock Carts

(35) Sections Assorted Pallet Rack (Most with Welded Pallet Supports)

INSPECTION EQUIPMENT

Mitutoyo 14" Cabinet Base Optical Comparator, Mdl. PA-3500, S/N 400144, Micro Pak 2 2-Axis DRO

(2) 36" x 48" Granite Surface Plates

Pioneer Digital Laboratory Scale

VERTICAL STORAGE SYSTEMS

(2) Kardex Industrier Vertical Lift Storage System, Mdl. 12000,

(2) Vertical Bays, w/Solid State Controls

Kardex Industrier Vertical Lift Storage System, Mdl. 12000,

(3) Vertical Bays, w/Solid State Controls

AIR COMPRESSORS

Kaeser 100 HP Rotary Air Compressor, Mdl. CSD100CT, S/N 1048 (2007)

Quincy Rotary Air Compressor, Mdl. QSI-370ACA-31B, S/N 90617H

Quincy 75 HP Rotary Air Compressor, Mdl. Q490, S/N 36573

Pioneer Refrigerated Air Dryer

OFFICE FURNITURE

Large Assortment of 48" High Office Cubicles, Desks, Chairs, File Cabinets, Conference Tables, w/Chairs