

Auction Catalog

High Precision Moldmaking & CNC Machining

Auction Date:

Wednesday, Jun 28 2023

**Presented by: Prestige Auctions and Workingman Capital
Online Only Live Webcast Auction via Bidspotter.com**

Bidding Starts: 01:00 PM EDT

Please visit our website for complete Terms & Conditions

**Auction conducted in US Currency
18% Buyer's Premium Applies**

**Payment via: wire transfer, direct deposit
Payment Deadline: Thursday June 29**

**Removal Deadline: All items by Friday August 4th
Removal Hours: M-F 9 am - 5 pm
(Possibly Additional Hours Subject to Site and Rigger Availability)
Buyers are responsible for safely removing all purchases on time.**

**LOTS ARE IN 4 LOCATIONS,
THE ADDRESS ARE NOTED AT THE END OF EACH LOT DESCRIPTION.
ON INSPECTION AND REMOVAL DAY, BUYERS SHOULD ENTER AT RECEPTION
AND ASK FOR THE AUCTION SITE CONTACTS.
NOTE: PRODUCTION IS ONGOING, SAFETY FIRST.**

**REMOVAL DATE IS FRIDAY AUGUST 4TH.
RECOMMENDED RIGGER CONTACT INFO:
KMJ Industrial Contractors, Rob Simard, 226-350-2167, rsimard@kmjici.com**

**NOTE: TOOLING, HEADS, FCS PLATES, TECHNOMAGNETE PLATES,
ANGLE PLATES AND OTHER ITEMS MAY BE IN PHOTOGRAPHS
BUT ARE NOT INCLUDED IN THE LOT UNLESS SPECIFICALLY DESCRIBED AS SUCH.**

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Lot Number	Quantity	Description
1	1	ALL LOTS ARE IN 4 LOCATIONS WITH THE ADDRESS NOTED AT THE END OF EACH DESCRIPTION. ON INSPECTION DAY, VISITORS ARE SHOULD ENTER AT RECEPTION AND ASK FOR THE AUCTION SITE CONTACTS. REMOVAL DATE IS FRIDAY AUGUST 4TH. RECOMMENDED RIGGER CONTACT INFO: KMJ Industrial Contractors Rob Simard Mobile: 226-350-2167 E-mail: rsimard@kmjici.com
2	1	NOTE: TOOLING, HEADS, FCS PLATES, TECHNOMAGNETE PLATES, ANGLE PLATES AND OTHER ITEMS MAY BE IN PHOTOGRAPHS BUT ARE NOT INCLUDED IN THE LOT UNLESS SPECIFICALLY DESCRIBED AS SUCH.
23	1	Makino Model S56 CNC High Speed Vertical Machining Center, 21 ATC, CAT 40 Taper, 21,000 RPM, 40" x 20" T-Slotted Table, Table, Makino Professional 3 CNC Control, S/N V8212, New 2004 Note: Spindle Drive out for repair [LOCATION: 6775 HAWTHORNE DRIVE]
24	1	Takumi B8 CNC Double Column Vertical Machining Center, Heidenhain CNC Control, Travels: X-47.24", Y-31.43", Z-19.68", 51.96" X 31.4" Table, HSK 63, 20 ATC, S/N PT160 [2005] [5000 REGAL DRIVE, OLDCASTLE]
25	1	Takumi B8 CNC Double Column High Speed Vertical Machining Center, Selca S3045PD Control, Travels: X-47.24", Y-31.43", Z-19.68", 51.96" X 31.4" Table, 24,000 RPM, 20 ATC, HSK 63A Taper, Hand Pendant, Chip Conveyor, S/N Y0117 [2002] [5000 REGAL DRIVE, OLDCASTLE]
26	1	Takumi B8 CNC Double Column High Speed Vertical Machining Center, Selca 3045PD CNC Control, Travels: X-47.24", Y-31.43", Z-19.68", 51.96" X 31.4" Table, 20,000 RPM, 20 ATC, HSK 63A Taper, Chip Conveyor, S/N P0116 [2001] [5000 REGAL DRIVE, OLDCASTLE]
27	1	Kitamura Mycenter Zero-i CNC Vertical Machining Center, Fanuc 18i-M CNC, Travels: X-12", Y-10", Y-12", Table Size 24" x 12", 16 ATC, 15,000 RPM, 220V, SN 75922 [LOCATION: 2155 NORTH TALBOT ROAD]
28	1	Johnford Jet-40 CNC Vertical Machining Center, Fanuc 16M CNC Control, Travels X-40" x Y-19.7", Z-25.2", Table Size 48" x 19.7", CAT 40, NOTE ATC NIS, 1760 Lb. Max. Work Weight, 20/15 HP, 1997, S/N VP7111 [LOCATION: 2155 NORTH TALBOT ROAD]
29	1	Tarus Model TPE-XHGD-412 CNC Gun Drill, Heidenhain 530i CNC Control (Retrofit 2014), 146" x 60" Table, Approx Travels: X-120", Y-48", 85" Stroke, Spindle Speeds to 2,500 RPM, Auxiliary Milling Spindle, Magnetic Chucks, Chip Conveyor, S/N TPEXHGDCNC-872019234 [LOCATION: 2155 NORTH TALBOT ROAD]
30	1	Awea SP-3016 CNC Double Column Vertical Machining Center, Fanuc 31i-B CNC, Travels X-120.47", Y-62.99", Z-29.92", 66.92" Between Columns, Table Size 128.34" x 59.05", 11,020 Lb. Max. Work Weight, 32 ATC, CAT 50, 6000 RPM, Chip Conveyor, S/N 122229, [2012] [LOCATION: 2155 NORTH TALBOT ROAD]
31	1	Johnford DMC-2600SH High Speed CNC Double Column Vertical Machining Center, Fanuc 18iMB CNC Control, Travels X-102.36", Y-70", Z-42", Table Size 106.2" x 59.05", 15,000 RPM, HSK100A Taper, 40 ATC, Full Enclosure, Thru-Spindle Coolant, Chip Conveyor, S/N VGB9032 [2012] [LOCATION: 465 JUTRAS DRIVE SOUTH]
32	1	FPT Dino 5-Axis CNC High Speed Double Column Vertical Machining Center, Heidenhain iTNC 530 CNC, Travels X-90.5", Y-63", Z-31.5", Table Size 98.42" x 47.24", 14,330 Lb. Max. Work Weight, 2-Axis Universal Head (18,000 RPM, 24 HP), High Speed Head (34,000 RPM, 22.8HP), 32 ATC, Chip Conveyor, Thru-Spindle Coolant, S/N DV2302024, New 2003 [LOCATION: 2155 NORTH TALBOT ROAD]
33	1	FPT Raid High Speed CNC Double Column Vertical Machining Center, Heidenhain 426/430M CNC Control, Travels X-59.05", Y-43.30", Z-23.6", Table Size 59" x 39", 5,512 Lb. Max. Work Weight, 15,000 RPM, 30 ATC, HSK63A Taper, Chip Conveyor, 24 HP, S/N RV1502007 [2002] [LOCATION: 2155 NORTH TALBOT ROAD]
34	1	Awea BL4024S CNC Table Type Horizontal Boring Mill, Fanuc 18i-MB CNC, 4.7" Spindle Diameter, Travels: X-157.48", Y-94.48", Z-65.5", W-23.6", 63" x 70.86" B-Axis Rotary Table, Spindle Speeds to 2,000 RPM, Coolant Thru-Spindle, CAT 50 Taper, 60 ATC, Chip Conveyor, S/N 081721 [2010] [LOCATION: 2155 NORTH TALBOT ROAD]
35	1	100" H x 39" W x 47" D T-Slotted Angle Plate [LOCATION: 2155 NORTH TALBOT ROAD]
36	1	(2) 67" x 18" x 36" T-Slotted Angle Plates [LOCATION: 2155 NORTH TALBOT ROAD]
37	1	FPT Pragma-M Ram Type Traveling Column CNC Horizontal Boring Mill, Heidenhain 640 CNC, Travels: X-196.68", Y-90.55", Z-47.24", W-Axis (Table Infeed) Approx. 59", with 98.42" x 98.42" B-Axis Infeeding Rotary Table, 360,000 Positions, 44,000 Lb. Table Weight Capacity, Dual 24-Station HSK and CAT 50 Taper ATC, Thru-Spindle Coolant, (2) Spindle Units: Straight Head 3,000 RPM, Electro-Spindle 24,000 RPM, Chip Conveyor, S/N PM6003050 [2003] [LOCATION: 2155 NORTH TALBOT ROAD]
40	1	FPT Pragma SA 35 Ram Type Traveling Column CNC Horizontal Boring Mill, Fidia C20 CNC Control (Software Upgrade 2010), Travels: X-137.79", Y-78.74", Z-47.24", 197" x 78" Floor Plate, 24 ATC, 3,500 RPM, FPT PM004 2-Axis Spindle Unit (18,000 RPM) S/N 906066000, HSK63E Taper, Chip Conveyor, S/N PM3599004, [1999] [LOCATION: 2155 NORTH TALBOT ROAD] (NOTE: RISER TABLE WILL BE SOLD SEPARATELY AS LOT 41)
41	1	63" x 49" T-Slotted Riser Table (Items On Top Of Table Not Included) [LOCATION: 2155 NORTH TALBOT ROAD]
42	1	FPT Pragma 3+2 Travelling Column CNC Horizontal Boring Mill, Heidenhain iTNC-530 CNC Control, (1) auto. universal head w/ infinite 360,000 deg. indexing #50 taper, 5000 rpm, 3+2 Bi Directional Indexing High Speed Head #50 Taper, Straight Nose High Speed Milling Head #50 Taper, 40 ATC, CAT 50 Taper, Thru-Spindle Coolant, 96" X 336" T-slotted Floor Plate, 2004 SN PM6003052 [PRA 1, LOCATION: 6775 HAWTHORNE DRIVE] Note: Angle Plate Sold Separately in Lot #43

43	1	T Slotted Angle Plate, 98.5"W x 39.5"H x 47.5"D [Mounted on FPT Pragma L-60, 6775 HAWTHORNE DRIVE]
44	1	(2) 40"W x 80"H x 40"D Angle Plates [LOCATION: 6775 HAWTHORNE DRIVE]
45	1	FPT Model PMO 55, 5000 RPM Spindle Unit, S/N 9040335000, 2004 [LOCATION: 6775 HAWTHORNE DRIVE]
46	1	FPT Model GM 001 Universal Spindle Unit, SN 21178182, 2004 [LOCATION: 6775 HAWTHORNE DRIVE]
47	1	FPT Sirio-M Ram Type Travelling Column CNC Horizontal Boring Mill, Heidenhain 426 CNC Control, 40 ATC, X-157.48", Y-78.74", Z-47.4", 96" x 236" T-Slotted Floor Plate, CAT 50 Taper, Thru-Spindle Coolant, 50 HP, Spindle Speeds 0-4,000 RPM, Head Attachments: (1) RTM 16,000 RPM High Speed Head, (Angle Plates Not Included) S/N LM0499045 [1999] [LOCATION: 6775 HAWTHORNE DRIVE]
51	1	(2) 30"W x 72"H x 30"D Angle Plates [LOCATION: 6775 HAWTHORNE DRIVE]
51A	1	2004 FPT Model PMO 55, 5000 RPM 2-Axis Universal Head, SN 21249411 [LOCATION: 2155 NORTH TALBOT ROAD]
52	1	Mazak Nexus 700D/50-II CNC Vertical Machining Center, Mazatrol Matrix Nexus 2 CNC, Travels: X-60.24", Y-27.56", Z-25.59", Table Size: 68.5" x 27.6", 40 ATC, 6,000 RPM, CAT 50 Taper, 30 HP, Renishaw Probe, Thru-Spindle Coolant, Jorgensen Chip Conveyor, S/N 259353 [2014] [LOCATION: 2155 NORTH TALBOT ROAD]
53	1	Fidia K197/BHS 5-Axis High Speed CNC Vertical Machining Center, Fidia C20 CNC Control, 2-Axis Contouring Head, X-64.9" (+6" Extended Head), Y-29.92" (+6" Extended Head), Z-57.08", 78.74" x 49.21" Table, 24K RPM, 36 HP, 20 ATC, HSK63A/E Taper, Thru-Spindle Coolant, Probe, Chip Conveyor, S/N K197.01 [2003] [6775 HAWTHORNE DRIVE]
54	1	Fidia K165/BHS 3 + 2 High Speed CNC Vertical Machining Center, Fidia C20 CNC Control, Travels X-39.37", Y-23.6", Z-19.6", 55.1" x 32.2" Table, 24 HP, 30,000 RPM, 2-Axis Indexing Head, HSK-50E Taper, TSC, Probe, Chip Conveyor, S/N K165.079 [2003] [LOCATION: 6775 HAWTHORNE DRIVE]
55	1	Parpas OVM Emerald 2800 High Speed Vertical/Horizontal CNC Machining Center, Heidenhain TNC 530i CNC Control, Travels: X-110.23", Y-47.24", Z-43.30", 156" x 55" Table with 39.37" B-Axis Built-In Rotary Table, 22,000 Lb. Work Weight Capacity, 2-Axis Swivel Head, 350 Deg. Vertical Swivel, 18,000 RPM, CAT 40 Taper, 30 ATC, Chip Conveyor, S/N MH428/05 [2004] [LOCATION: 2155 NORTH TALBOT ROAD]
56	1	Makino MCC-3016VG 3+2 CNC Horizontal/Vertical Die Mold Machining Center, Pro-5 CNC, Travels: X-102", Y-63", Z-51", Table Size 118" x 63", 44,000 Lbs. Max Work Weight, 3+2 Spindle Head, A: +/-130 Deg., C: +/-185 Deg., 12,000 RPM, 60 ATC, HSK100, TSC, Chip Conveyor, S/N 150, [2009] [LOCATION: 465 JUTRAS DRIVE S.]
58	1	Parpas BF-160C CNC Bed Type Milling Machine, Heidenhain iTNC 530 Control, Travels X-136.7", Y-62.4", Z-43", Table Size 288" x 59", 2000 RPM Max. Spindle Speed, 80 HP, Chip Conveyor, S/N ABF160C/4 [LOCATION: 2155 NORTH TALBOT ROAD]
59	1	Parpas BF-160C CNC Bed Type Milling Machine, Heidenhain iTNC 530 Control, Travels X-136.7", Y-62.4", Z-58", Table Size 288" x 59", 2000 RPM Max. Spindle Speed, 80 HP, Chip Conveyor, S/N D-BF160C/1 [LOCATION: 2155 NORTH TALBOT ROAD]
61	1	ONA NX8BIL Sinker-Type CNC EDM, Tank Size: 110.2" x 59.05" x 39.37", Travels: X-78.74", Y-29.52", Z-25.59", C-0.001 Deg., 86.6" x 39.37" Table, 33,000 Max. Work Weight, 13 ATC, S/N 11832 [2012] [LOCATION: 2155 NORTH TALBOT ROAD]
62	1	ONA AV-60 CNC Wire EDM, 51.2" x 40.9" x 19.7" Max. Work Dimensions, Travels X-31.5" Y-23.6", Z-19.7", U/V +/-30 Deg., 11,000 Lbs. Max. Work Weight, S/N 12442 [2017] [ONA06 - LOCATION: 6775 HAWTHORNE DRIVE]
63	1	150-Ton Millutensil Model MIL-163 Spotting Press, 62.99" x 51.19" Swivel/Rotating Platen, 55.11" Daylight, 7.87" Shut Height, 47.24" Platen Stroke, Sliding Lower Bolster, SN M163/042, New 2001 [LOCATION: 2155 NORTH TALBOT ROAD]
64	1	Spotting Press, Approx 50 Ton, 52" x 40" Platen, 15"-40" Shut Height, Tri-Tec Controls, Roll in Bolster [LOCATION: 2155 NORTH TALBOT ROAD]
65	1	Complete Plating System, En-Bloc Including: (2) Reflex Rooms, (4) Nickel Plating Tanks, (6) Rectifier Towers, (8) Chemical Holding Tanks, (2) Chevalier Smart B818-III Grinders, (2) Lapping Machines, Romer Arm Series 3000i Benchtop CMM, (3) Work Stations, Oven, Deionized Water System, Pin Washing Station, Granite Table, Height Gauge, Optical Flat, Bench Grinders, LGR-7000 Humidifier, Chemical Cabinet, Sink, Ultrasonic Washer, Extra Electroforms, Torit Vacuum, Storage Cabinets, Work Stations, Desks, Chairs. [LOCATION: 2155 NORTH TALBOT ROAD]